

Garant

Eco parting-off toolholder with ICS, Shank \varnothing d1: 25mm



Order data

Order number	319132 25
GTIN	4045197716774
Item class	31V

Description

Version:

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

Application:

Allows parting-off tools of different makes to be used.

Note:

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

Technical description

Colour code for VDI shanks	VDI 25
L ₂	60 mm
L ₁	36 mm

suitable for blade height	26 mm
Shank $\varnothing D_1$	25 mm
Height H_1	47 mm
Height H_2	29 mm
Type of product	VDI parting-off toolholder